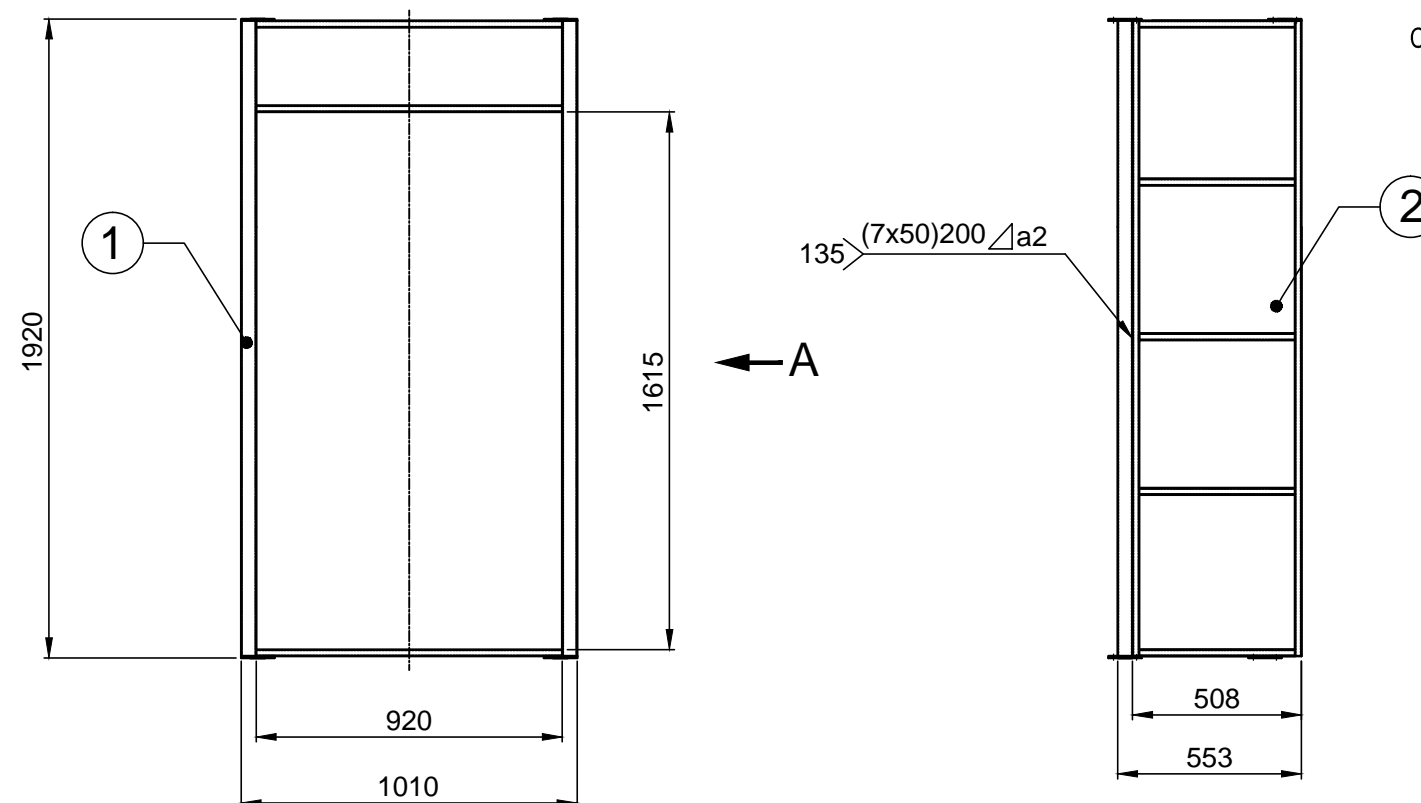


SURFACE TEXTURE

NOTE:-

1. WELD AND GRIND FLUSH ALL THE WELDED JOINT.
2. ASSEMBLY TO BE COLD PHOSPATED AND ONE COAT OF REDOXIDE ZINC CHROMATE PRIMER TO IS:2074-92 TO BE GIVEN ALL OVER.



VIEW - A

DRG. No.
849 - 11022

2	1	849 - 11016	PARTITION ASSY.	
1	1	849 - 11023	PARTITION ASSY.	
ITEM REF.	QTY.	PART/STOCK No.	DESCRIPTION	
PRODUCT				
MEMU 3-PHASE (TC)				
APPROVED	S. MOORTHY RAJA	24/02/2020		MATERIAL
CHECKED	N. SHAKUNDALA DEVI	24/02/2020		SCALE
DRAWN	Jayaswamy NK	21/02/2020	849	849 - 11501
TRACED			MODEL	849 - 11501
STANDARDS			MATERIAL CODE	1
BEBL LIMITED			TITLE	REF.DRG.
PRODUCT DESIGN			PARTITION ASSY.	Wt.Kg.
BANGALORE COMPLEX			(NON ALARM END)	SHEET
				1 OF 1
				ALT.
				DRG.No.
				849 - 11022

					GRADE NO.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
					VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
					SYMBOL	~	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
					1. DIMENSIONAL TOLERANCES FOR SHEET METAL AND WELDED STRUCTURE REF. RD-227				3. SURFACE PROTECTION UNLESS OTHERWISE SPECIFIED. REF. RD-244								
					2. QUALITY OF WELD JOINTS REF. RD-230				4. TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS (COARSE) REF. IS 2102 (PT-1)								
REVISION	DATE	CHANGE	BY/APP.		MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0	6	30	120	315	1000	2000	4000			
					TOLERANCE		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3			